



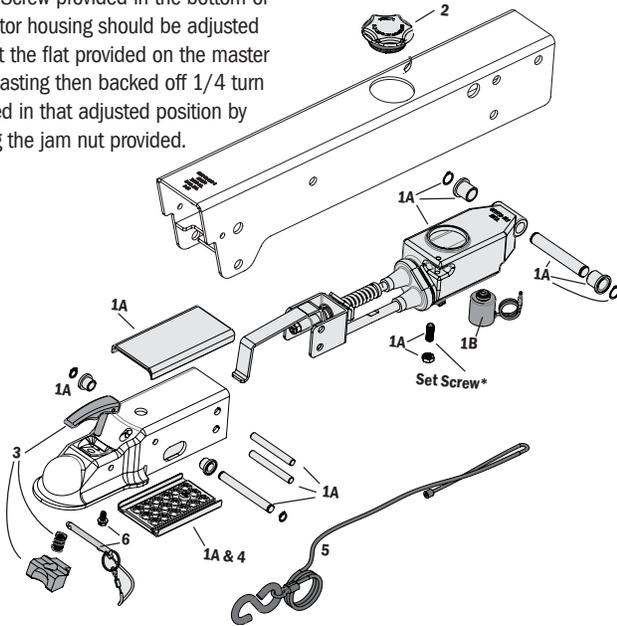
SURGE ACTUATORS

HYDRAULIC SURGE BRAKE ACTUATION

INSTALLATION INSTRUCTIONS

Model LP750 Actuator for Trailer Brakes 7,500 lbs. Capacity Disc Brake Ready

*The Set Screw provided in the bottom of the actuator housing should be adjusted to contact the flat provided on the master cylinder casting then backed off 1/4 turn and locked in that adjusted position by tightening the jam nut provided.



#	TDE Part #	DX Part #	Description
1A	70489K	K68-530-00	Disc Brake Master Cylinder Kit, "Smooth Top", Includes: master cylinder, cap, top and bottom slide plates, pins with retaining rings
1B	11286	054-239-00	Disc Brake Solenoid - used with Disc Brake Actuators
2	48986A	068-572-00	Master Cylinder Fill Cap with internal bladder, 2.25" Opening (E-Models)
2	70470-4	068-657-00	Master Cylinder Fill Cap with internal bladder, 1.25" Opening (Open Models)
3	70411	068-562-00	Latch Kit Assembly, with Drop-N-Go™ Coupler, (for serial numbers 17926 and below)
3	70412	068-563-00	Latch Kit Assembly, with Drop-N-Go™ Coupler, (for serial numbers 17927 and above)
4	70482K	K68-729-00	Slide Kit, top and bottom
5	50304	074-479-00	Emergency Stop Cable (E-stop/Breakaway)
6	50301	074-477-00	Safety Cable with stainless steel pin - Includes mounting screw

IMPORTANT: READ AND UNDERSTAND THE ENTIRE INSTRUCTION/ASSEMBLY PROCEDURE BEFORE INSTALLATION

The Model LP750 works by the "surge" or "push" of the trailer toward the tow vehicle. This automatically synchronizes the trailer brakes with the tow vehicle axle brakes. When the trailer pushes against the tow vehicle, the actuator telescopes together and applies the force to the master cylinder, supplying hydraulic pressure to the brakes. The built-in dampening shock absorber retards the telescoping shock. A knocking noise from the actuator during breaking could indicate low fluid level, check immediately.

2. Only use DOT-3 heavy-duty hydraulic fluid. Use a pressure type brake bleeder to bleed brakes, following manufacturer's directions. Or, manually bleed the brakes using the instructions on page 3. Check with your state motor vehicle department for laws concerning minimum trailer brake requirements. Some states may require brakes on all axles.
3. Road test trailer a short distance to activate the actuator several times. Check fluid level again. Remember, low brake fluid levels will result in hitch ball knocking and loss of braking power.
4. When testing is completed, make sure master cylinder is filled to 3/8" below the top of the reservoir and filler cap is securely in place. Road test again to make sure brakes work properly.

CAUTION

Brake laws sometimes are minimum standards and you may wish to add additional brakes to your trailer. Read your tow vehicles owner's manual on towing capacity and other towing recommendations before installing brakes or this actuator.

This Actuator is completely assembled and ready to bolt in place, if needed.

1. Hydraulic brake lines should be installed on the trailer as described in the installation manual supplied with the brakes. Note: Some disc brakes require the use of flexible brake lines at the connection POINT on the brake caliper. Follow brake manufacturer instructions.

CAUTION

DO NOT REUSE BRAKE FLUID. Always use fresh DOT 3 fluid from a fresh container. Failure to maintain proper levels of fluid in the reservoir will cause brake failure.

CAUTION

AVOID sharp turns, which can cause the actuator to bind or jackknife against the tow vehicle or cause a bend in the tongue. Either can damage the actuator causing brake failure. AVOID towing trailer across large bumps or dips that may over stress the connection between the trailer and tow vehicle, as this could result in damage to the actuator.

RATED CAPACITY: Maximum Actuator Capacity: 7,500 lbs. Gross Load, 750 lbs. Maximum Tongue Load

The actual in-service rating is limited to that of the ball and hitch being used or the trailer manufacturer's G.V.W.R. shown on the certification label, whichever is lower (Note: G.V.W.R. is the Gross Vehicle Weight Rating which includes the trailer and the load weight as a Total Gross Weight).

CAUTION

A minimum of 5% tongue weight and a maximum 10% tongue weight of the trailer G.V.W.R. must be located on the hitch ball. The Trailer tongue should be parallel to the ground. Too much weight can cause premature brake actuation and loss of control of the towing vehicle. Too little tongue weight can cause the trailer to fishtail, resulting in loss of control of the tow vehicle and trailer (total trailer weight G.V.W.R. includes weight of the trailer plus load).

HITCHING TRAILER

1. The vehicle, towing hitch and ball must have a rating equal to or greater than trailer G.V.W.R.
2. Model LP750 will accept 2" trailer hitch balls rated for 7,500# or more only. Trailer balls larger than 2.00" or out of round will not fit the coupler or may result in coupler failure. Balls smaller than 1.970" can cause shock loading and sudden disconnection. Make certain ball latch is in correct position to retain the hitch ball. Insert safety pin into forward hole as a safety lock for the hitch ball coupler prior to towing. Do not tow trailer if coupler is damaged.

CAUTION

- **Failure to install the hitch pin before towing can result in accidental opening of the coupler hitch latch which can lead to the trailer coming off of the hitch ball causing serious damage, injury or death. If pin will not fit into the front lower hole, the coupler is not attached properly. Reset coupler on hitch ball.**
- **A loose fit between the coupler and hitch ball can cause the actuator and hitch ball to separate, causing serious damage, injury or death. Check coupler every time prior to towing and at each stop on long trips. Always make certain that coupler latch safety pin is securely installed into coupler latch.**
- **Never allow the coupler latch safety pin to remain in the reverse lockout position hole. After reverse maneuvering, always insert coupler latch safety pin back into coupler latch. FAILURE TO REMOVE SAFETY PIN FROM REVERSE LOCK OUT POSITION HOLE WILL PREVENT FORWARD MOVEMENT BREAKING WHICH CAN RESULT IN SERIOUS PROPERTY DAMAGE, INJURY OR DEATH.**

3. Connect safety cables or chains using crossed pattern under tongue, or follow trailer manufacturer's directions.
4. Connect actuator breakaway cable S-hook to the tow vehicle only. Do not connect S-hook to the safety cables or chains.
5. The breakaway system is designed to only operate after the trailer detaches from the tow vehicle and the safety chains have failed. The breakaway is not a parking brake. Do not use as such.
6. If the breakaway is accidentally applied while unhitching, to release the emergency brake, simply press the E-Stop release upward (located on bottom front, right side of actuator) you should hear a "click" noise, this will indicate the bracket is released.

CAUTION

- **The breakaway system is not designed to operate if the trailer does not separate completely from the tow vehicle, or if the tongue goes under the rear of the tow vehicle.**
- **In the event that the breakaway system is used, check all system components (cable, S-hooks, etc.) for proper working order. Replace any damaged parts with genuine Dexter parts only.**
- **When resetting the break a way system keep hands and fingers clear as you re-set the mechanism, hydraulic pressure held in the system may cause the assembly to snap back suddenly.**

7. Any control devices that restrict operation of the actuator cannot be used. This includes certain sway control devices. The actuator must be free to telescope in response to braking requirements.
8. Equalizing or weight distributing hitches may be used, allow six to eight inches free chain length.

CAUTION

Tongue weight beyond rating limits will interfere with performance of actuator, and braking system, and the tow vehicle.

9. The actuator is designed for use with Free-Backing trailer brakes. To block braking action, (in order to back up) with other types of brakes, use an electric solenoid. For trailer movement when brakes are not required, place the safety pin in the upper hole on the side of the actuator to block movement of the actuator.

CAUTION

Failure to remove pin will also prevent forward braking. Pin must be in the lower, forward hole as a safety lock for the hitch ball coupler latch when towing at all times.

DIRECTIONS - VEHICLE WIRING - Free Backing Brake Solenoid

1. Disconnect trailer hitch and any wiring connectors from the vehicle.
2. Connect a 14 gauge wire to the backup (reverse) light wire of the vehicle. This wire should be of sufficient length to attach to the existing vehicle/trailer wire receptacle. The end of this wire will require a female end that will match the solenoid male connector wire. Your vehicle may have a 5 wire connection for this purpose.
3. For ease of use, tape or band the end of the reverse light wire to the vehicle's trailer electrical connector.

MAINTENANCE

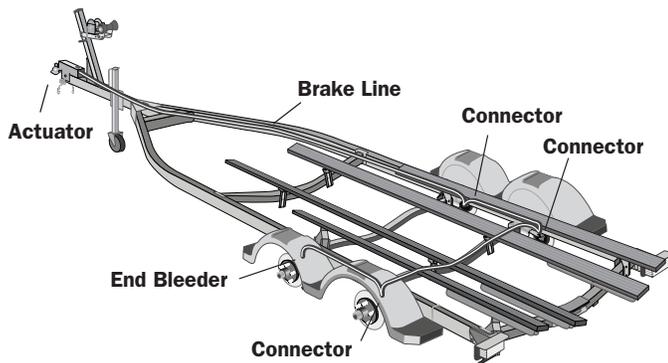
CAUTION

The exterior of the actuator and brakes should always be flushed with fresh water after using trailer in corrosive conditions. This includes salt water, fertilizers and other corrosive materials. Before storing trailer remove brakes and clean thoroughly. It is also wise to repack the bearings at the same time. Failure to properly and adequately maintain the actuator could cause serious damage, injury or death.

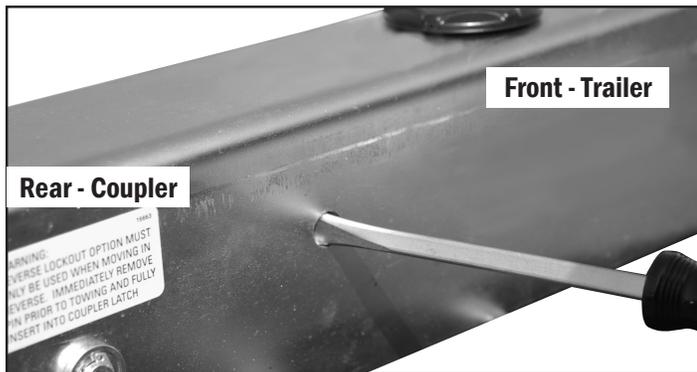
1. Always check the brake fluid reservoir before using trailer. Make sure it is at least half full. If not, re-fill to 3/8 inch below the top of the reservoir with DOT 3 brake fluid. Check for leaks and repair as required. Never reuse brake fluid.
2. To extend coupler and ball life, coat both with a thin coating of grease. This will also eliminate squeaking. Wipe clean and renew coating each time trailer is used.
3. Examine the actuator for bent parts or wear each time the trailer is used. Replace parts as necessary.
4. There are no user adjustments on the actuator.
5. Actuator travel (shown by coupler roller path) over one inch indicates a need to adjust the brakes or add fluid to the reservoir or a need to bleed the brakes and check connections for leaks. Adjust per instructions found in brake installation manual. In general, back-off adjusters on drum brakes from locked position, as required. Adjust Free-Backing brakes by rotating in forward direction only. Failure to adjust may result in loss of braking. Disc brakes do not require adjustment, check for pad wear.

Bleeding Instructions

Typical Brake Line Placement



1. To bleed master cylinder and brakes, install bleeder hose on first wheel cylinder to be bled; if tandem axle trailer, bleed farthest axle first, and the farthest brake on that axle first. Use a loose end of hose from the bleeder valve submerged in a clear container of brake fluid to observe bubbling (hose must be submerged into clean brake fluid to keep air from traveling back into the brake cylinder). Loosen the bleeder screw located in the wheel cylinder one turn, the system is now open to the atmosphere.



Bleeding access hole is located on the drivers side in the middle of the Actuator

2. To pump master cylinder, insert a flat tip screwdriver into the round hole on "LEFT" (Drivers side) of the actuator cover. Standing in front on the actuator, place one hand on the E-Stop Release located under the coupler housing.



Emergency Stop Release

3. Press the E-stop upward, (to release) at the same time move the screwdriver forward and back to pump the master cylinder. While holding the E-Stop, pump the master cylinder 4 to 5 times. On the 5th pump hold that position and check for bubbles in the brake lines.



While pressing the E-stop release, pump the master cylinder with your right hand 4 to 5 times.

4. The bleeding operation for that brake is complete when bubbling stops. Be sure to tighten bleeder screw securely. Each wheel cylinder must be bleed until all air is out of the lines. Replenish the brake fluid during the bleeding process so the level does not fall below half full level in the master cylinder reservoir.
5. When bleeding and testing is completed, make sure master cylinder is filled to 3/8" below the top of the reservoir and filler cap is securely in place.
6. To release the emergency brake, simply press the E-Stop release upward (located on bottom front, right side of actuator) you should here a "click" noise, this will indicate the bracket is released.
7. After bleeding, make sure the emergency stop is disengaged by pressing the e-stop release. Under normal use the e-stop is very loose and easy to push.
8. Before towing always double check the e-stop by pushing it upwards.